



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-594-303
Job Sheet 178290



Part No: D412-594-303

Job Qty: 3 ea

Part Name: Gross Weight Towing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/18

Job Tracking No:

Due Date: 7/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		7/3/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 17 2018
110	Packaging	3 pcs		7/3/18	0.00	0.00	Packaging1-4		JUL 17 2018
120	QC	3 pcs		7/3/18	0.00	0.00	QC4		DAS
125	DC	3 pcs		7/3/18	0.00	0.00	DC		21 JUL 17 2018
130	Packaging	3 pcs		7/3/18	0.00	0.00	Packaging3-2		9-89
140	QC21-FG	3 Ea		7/3/18	0.00	0.00	QC21		JUL 17 2018

Part Op 125 - Photocopy bluefile & type labels per PPP DSI9705-011 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP DSI9705-011

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN5-46A	Bolt	6 Ea (2 ea)	90-Start up Operation	
AN5-50A	Bolt	6 Ea (2 ea)	90-Start up Operation	
D5143-1	Lug	6 Ea (2 ea)	90-Start up Operation	
MS21042L5	Nut	12 Ea (4 ea)	90-Start up Operation	
NAS1149D0563J	Washer	24 Ea (8 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN5-46A	6	0	0
	AN5-50A	6	17	0
	D5143-1	6	0	0
	MS21042L5	12	729	0
	NAS1149D0563J	24	2,191	0

Part Specifications

Specifications could not be found.

Plex 5/29/18 2:35 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval																			
Description		Order Deviation		Disposition																					
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 832-5200 Email: sales@dartaero.com www.dartaero.com Container No: S083466 Part: D412-594-303 Job No: 178290 Serial No/Batch: S083466 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 06/23/18																									
								Completed By																	
								Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																					
DART AEROSPACE Container No: S083466 Part: D412-594-303 Job No: 178290 Serial No/Batch: S083466 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____		FAULT CATEGORY																							
		☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong																				
		☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions																				
		☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance																				
		☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect																				
		☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing																				
		☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved																				
		☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing																				
		☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish																				
		☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread																				
☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence																						
OTHER :																									

Kim Johnston

From: Sonia Quirion
Sent: Monday, June 25, 2018 6:28 AM
To: Kim Johnston; Michelle GagnonDonovan
Cc: Shipping
Subject: I/b

d145-762-111 s080185 x1 s080183 x1

d412-594-303 s083466 x3

d412-698-023 s083480 x4

d350-721-045 s083522 x1

d350-721-046 s083526 x1

Change Record

PAGE 1 OF 1

Part Number: D412-594-303Description: GROSS WEIGHT TOWING[illegible]